

08CL7395-11

IN THE SPECIFICATION

Please amend the "Cross Reference to Related Applications" as follows:

This application is a continuation of U.S. Patent Application Serial No. ~~09/681,288~~ filed ~~March 14, 2004~~ 6.733.950 B2 issued May 11, 2004.

Please amend Paragraph [0015] as follows:

[0015] The method for making limited-play data storage media comprises forming a substrate with a reactive layer and a UV coating. Upon exposure to oxygen, a reactive material, e.g., leuco methylene blue, which is essentially colorless, is oxidized to form an opaque or semi-opaque layer (e.g., the deep blue dye, methylene blue). Data storage media with the opaque/semi-opaque layer can no longer be played in media players. By adjusting the time it takes to turn opaque, this method can be used to provide limited-play data storage media having the desired life for the given application. However, it has been found that limited-play discs prepared solely with the reactive material layer, in this manner, are easily "defeated", e.g., in a bleach test, so that they are no longer "limited-play". The additional use of an ultra violet (UV) curable topcoat to discs with a reactive layer affords limited-play data storage media that cannot be defeated in the bleach test.

Please amend Paragraph [0028] as follows:

[0028] Data storage media can be produced by first forming the substrate material using a conventional reaction vessel capable of adequately mixing various precursors, such as a single or twin screw extruder, kneader, blender, or the like. The extruder should be maintained at a sufficiently high temperature to melt the substrate material precursors without causing decomposition thereof. For polycarbonate, for example, temperatures of about 220°C to about 360°C can be used, with about 260°C to about 320°C preferred. Similarly, the residence time in the extruder should be controlled to minimize decomposition. Residence times of up to about 2 minutes (min) or more can be employed, with up to about 1.5 min preferred, and up to about 1 min especially preferred. Prior to extrusion into the desired form (typically pellets, sheet, web, or the like), the mixture can optionally be filtered, such as by melt filtering and/or the use of a screen pack, or the like, to remove undesirable contaminants or decomposition products.